



ITEM	GROUPS										QUANTITY PER GROUP
	FRAME NUMBER REF.	#01	#02	#03	#04	#05	#06	#07	#08	#09	
	GENERAL ASSEMBLY DWG. (FOR REF. ONLY)	#43	#63	#83	#1035	#1355	#1665	#1985	#2311	#3014	
01	TIE ROD	780B915 H01	780B915 H02	780B915 H03	780B915 H04	780B915 H05	780B915 H06	780B915 H07	780B915 H08	780B915 H09	1
02	OUTER CLAPPER ARM BLOCK	780B916 H01	780B916 H02	780B916 H03	780B916 H03	780B916 H04	780B916 H05	780B916 H06	780B916 H07	780B916 H08	1
03	ROLL PIN (BLOCK & ROD ASSY.)	103A161H15	103A161H47	103A161H51	103A161H51	103A162H21	103A162H25	103A163H27	103A163H27	103A163H32	2
04	LOCKNUT STD STL.	102A904H07	102A904H08	102A904H09	102A904 H09	102A904 H10	102A904 H10	102A904 H14	102A904 H14	102A904 H15	1
05	SPRING LARGE	438A072H15	438A072H14	438A072H13	438A072H11	438A072 H09	438A072 H07	438A072 H05	438A072 H03	438A072 H01	1
06	SPRING RETAINER	780B917H01	780B917 H02	780B917 H03	780B917 H04	780B917 H05	780B917 H06	780B917 H07	780B917 H08	780B917 H09	1
07	MAIN COMP. SPRING BLOCK	780B918H01	780B918H02	780B918H03	780B918 H04	780B918 H05	780B918 H06	780B918 H07	780B918 H08	780B918 H09	1
08	WASHER STL. FLAT	550A057H03	550A057H07	550A057 H11	550A057 H11	550A057 H11	550A057 H15	550A057 H26	550A057 H26	550A057 H30	1
09	SPRING COMPRESSION	1A16694H01	1A16694H02	1A16694 H03	1A16694 H03	1A16694 H04	1A16694 H04	1A16694 H05	1A16694 H05	1A16694 H06	1
10	SPRING PLATE	780B919H01	780B919H02	780B919 H03	780B919 H03	780B919 H04	780B919 H05	780B919 H06	780B919H07	780B919 H08	1
11	OUTER BRAKE SHOE ARM BLOCK	780B920H01	780B920H02	780B920H03	780B920 H03	780B920 H04	780B920 H04	780B920 H05	780B920 H06	780B920 H07	1
12	NUT HEX. HD. STL.	102A762H07	102A762 H08	102A762H09	102A762 H09	102A762 H10	102A762 H10	102A762 H14	102A762 H14	102A762 H15	3
13	WASHER - SPHERICAL (PAIR)	1A16689H01	1A16689H02	1A16689H03	1A16689 H03	1A16689H04	1A16689H04	1A16689 H05	1A16689H05	1A16689H06	1
14	WASHER - DISC. LOCK (PAIR)	1A16688H03	1A16688H04	1A16688H05	1A16688 H05	1A16688H06	1A16688 H06	1A16688 H08	1A16688 H08	1A16688H09	1
15	LOCTITE #277 BMC 53320UF	FLOOR STOCK	FLOOR STOCK	FLOOR STOCK	FLOOR STOCK	FLOOR STOCK	FLOOR STOCK	FLOOR STOCK	FLOOR STOCK	FLOOR STOCK	AS REQ.

-88 J.C.B.
 WAS 1655
 RDR
 89 J.C.B.
 P.C.
 PINS
 FROM
 7/158
 PER MECH.
 11/2/89
 J.C.
 15 IT.09
 103 IN
 5/90
 C.B.

ASSEMBLY DWG
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